

Page 1

0.00

12.02.15

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: D4003-3 PAR #: _____ Fault Category: Small FAR/PECI NCR: (Yes) No DQA: Not Date: 12/2/17
 Resolution: Scrap Disposition: Scrap QA: N/C Closed: OK Date: 12/2/17

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|----------|------|--|-----------------------------|---|----------------|---------------------------|-------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| 12/02/14 | 100 | 5 pieces were cut at S.400 after 2nd piece were too short R.C Process / w/o craft | S 12/02/14 057042 | change length on W/O Snap - disting 0.4 x 5 replace M 118562 | 12-02-14 FF | S 12/02/14 | S 057042 12/02/14 | J 12/02/14 |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 80041***80041***

Page 2

Thursday, February 09, 2012 10:15:13 AM

Item ID: D4003-3

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Internal Drain Line, Fwd

Start Date: 2/10/2012 Start Qty: 5.00 ***5***

Cust Item ID:

Required Date: 2/24/2012 Req'd Qty: 5.00 ***5***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00


130

QC

Memo

0.00

Quality Control

12/2/15 MF
12-02-15

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

Thursday, February 09, 2012 10:15:12 AM

Page 1

Work Order ID: 80041

Parent Item: D4003-3

Parent Item Name: Internal Drain Line, Fwd

Start Date: 2/10/2012

Required Date: 2/24/2012

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP rev A 10.01.12 new issue prelim EC verified by:DD IPP Rev:B 10.06.22 per dwg rev:A
DD verf:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M6061T6T0.250W.035 6061-T6 RD Tube .250 x.035W | | Purchased | No | | | 100 | f | 52.5000 | 0.8 | 4.2105263 | | FF 12-02-11 | |

Location

Loc Qty

Loc Code

MAT014

52.5

118560

52.5

4.210

| W/O: | | WORK ORDER CHANGES | | | | | |
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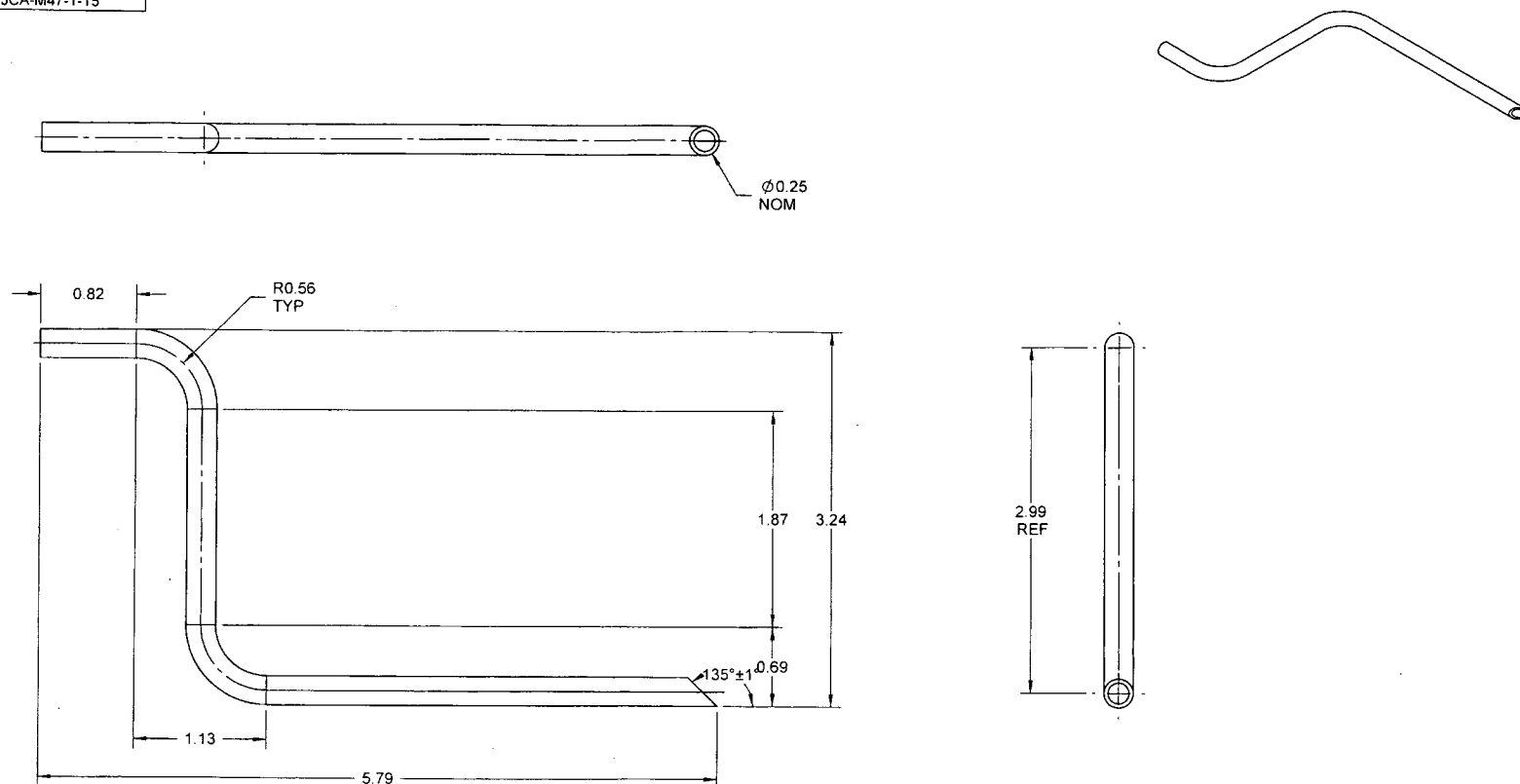
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

| DART AEROSPACE PART NUMBER | JOHN CAMERON AVIATION PART NUMBER |
|-------------------------------|--------------------------------------|
| D4003-3 | REF JCA-M47-1-15 |



D4003-3 INTERNAL DRAIN LINE, FWD

RELEASED
2010-05-05
MP

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING, $\phi 0.25 \times 0.035$ WALL THICKNESS PER VVV-T-700/6 OR AMS 4080 OR QQ-A-200/8 OR QQ-A-225/8 REF DART SPEC 6061T6T0.250W.035
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

80041

| | | | |
|------------|-----------|--|--------------|
| DESIGN | <i>JS</i> | DART AEROSPACE LTD | |
| DRAWN | <i>JS</i> | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | <i>JS</i> | DRAWING NO. D4003 | REV. A |
| MFG. APPR. | <i>JS</i> | | SHEET 4 OF 9 |
| APPROVED | <i>JS</i> | TITLE LINE | SCALE |
| DE APPR. | <i>JS</i> | | NTS |
| DATE | 10.02.05 | <small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |

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